

IMS
Nederland

Stainless steel
long products

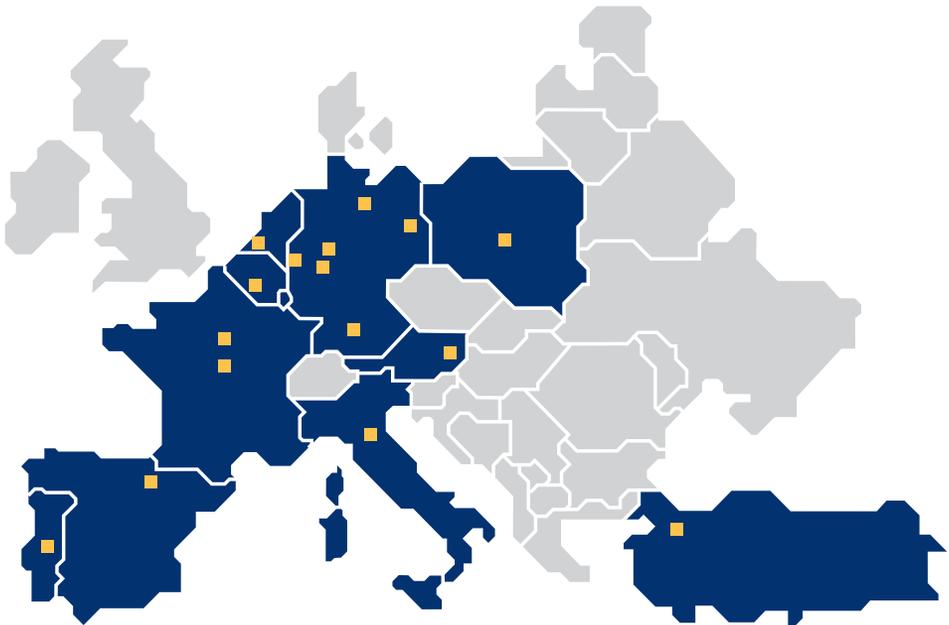
IMS Nederland : your reliable partner for steel, stainless steel and aluminum since 1954

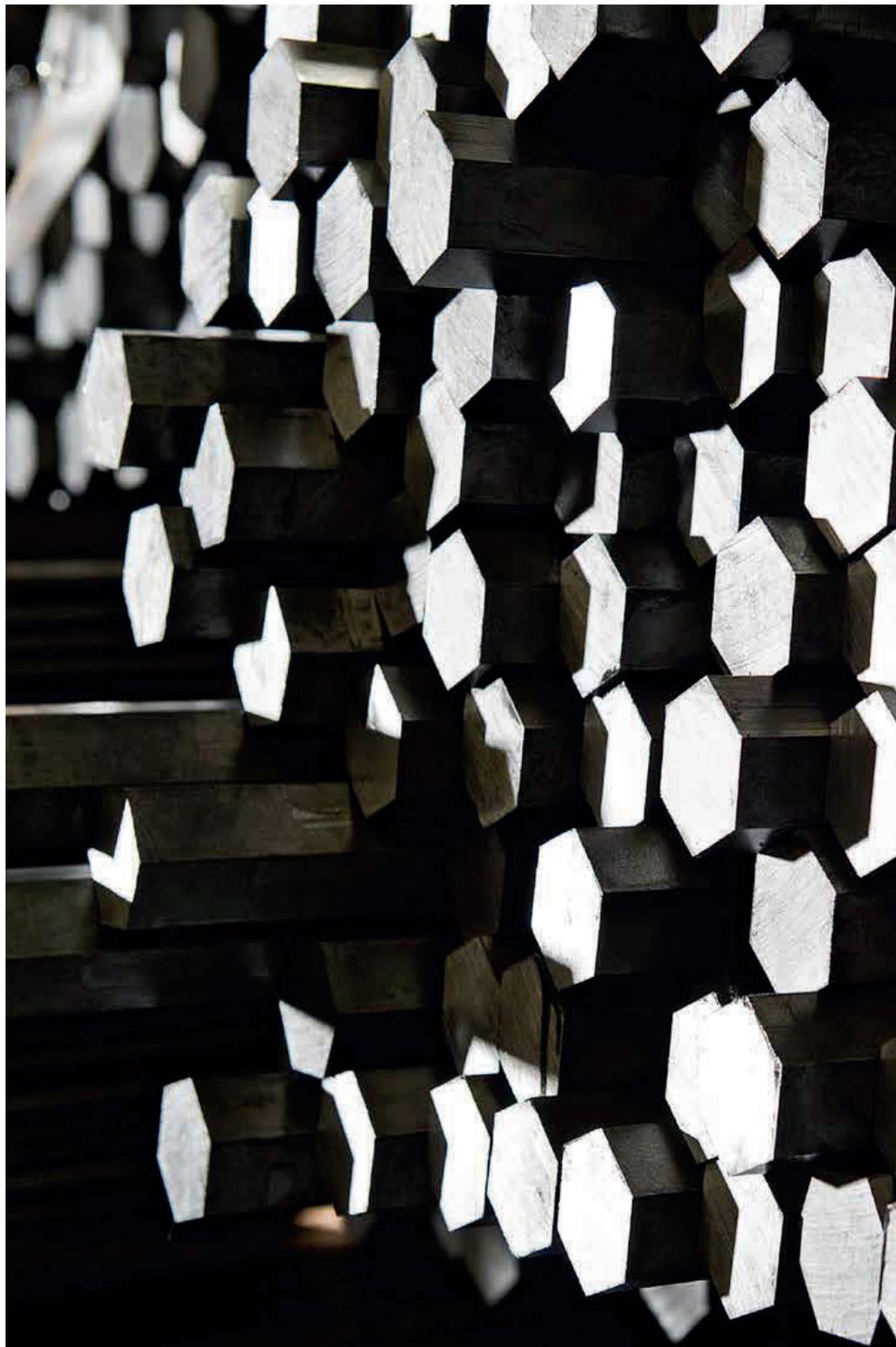
IMS Nederland was founded in 1954 in Schiedam, as the Dutch branch of the German group SCHMOLZ+BICKENBACH. Initially, the range mainly consisted of (bare) steel. Over the years, quality steel, stainless steel and aluminium have been added to the delivery program and IMS Nederland has developed into an all-round supplier

Since 2015, the company has been part of the France-based IMS group, which was created in 1980 from the merger of various trading companies and has been part of Jacquet Metal Service since 2010.

IMS group offers a wide range of bar, sheet and tube material in many qualities. These products meet specific requirements that ensure excellent machining by our customers (forging, machining, bending, welding, heat treatment) and have certain mechanical properties when processed. They are used in the production of parts that are subject to severe mechanical loads, such as in many types of machines, engines, lifting equipment, heavy transport equipment, shafts, gears, springs, valves, valves, the automotive industry and the energy sector.

IMS group is now represented in 15 European countries and has 60 distribution centres with a total of approx. 1950 employees





Stainless steel bright round bar

Stainless steel round

Bright drawn or ground, tolerance acc. EN 10278

(DIN 671) h9 in lengths of 3 - 3,1 m.



	W.Nr. AISI	1.4301 304	1.4305 303	1.4404 316L	1.4571 316Ti	1.4104 430F	1.4057 431	1.4021 420	1.4122
Round	2,00	•	-	-	+	-	-	-	-
Round	3,00	•	•	•	+	-	-	-	-
Round	4,00	•	•	•	+	•	-	-	-
Round	5,00	•	•	•	+	•	-	-	-
Round	6,00	• ¹⁾	•	•	+	•	-	-	-
Round	7,00	•	•	+	+	+	-	-	-
Round	8,00	• ¹⁾	•	•	+	•	+	+	•
Round	9,00	•	•	•	+	•	-	-	-
Round	10,00	• ¹⁾	•	•	+	•	•	+	•
Round	11,00	•	•	•	+	•	-	-	-
Round	12,00	• ¹⁾	•	•	+	•	•	+	•
Round	13,00	•	•	•	+	•	-	-	-
Round	14,00	• ¹⁾	•	•	+	•	•	+	-
Round	15,00	• ¹⁾	•	•	+	•	•	•	•
Round	16,00	• ¹⁾	•	•	+	•	+	+	•
Round	17,00	•	•	•	+	•	-	-	-
Round	18,00	•	•	•	+	•	+	+	•
Round	19,00	•	•	•	+	•	-	-	-
Round	20,00	• ¹⁾	•	•	+	•	•	•	•
Round	21,00	•	•	+	+	+	-	-	-
Round	22,00	•	•	•	+	•	+	•	•
Round	23,00	•	•	+	+	+	-	-	-
Round	24,00	•	•	+	+	+	+	+	+
Round	25,00	• ¹⁾	•	•	+	•	•	+	•
Round	26,00	•	•	•	+	•	-	•	-
Round	27,00	•	•	+	+	+	-	-	-
Round	28,00	•	•	•	+	•	+	•	+
Round	30,00	• ¹⁾	•	•	+	•	•	•	•
Round	31,00	+	•	+	+	-	-	-	-
Round	32,00	•	•	•	+	•	+	+	•
Round	34,00	•	•	-	+	+	-	-	-
Round	35,00	• ¹⁾	•	•	+	•	•	•	•
Round	36,00	•	•	-	+	+	-	+	-
Round	38,00	•	•	•	+	•	-	+	-
Round	40,00	• ¹⁾	•	•	+	•	•	+	•
Round	42,00	•	•	+	+	+	-	+	+
Round	45,00	• ¹⁾	•	•	+	•	•	+	•
Round	46,00	•	+	+	+	+	-	-	-



	W.Nr. AISI	1.4301 304	1.4305 303	1.4404 316L	1.4571 316Ti	1.4104 430F	1.4057 431	1.4021 420	1.4122
Round	50,00	• ¹⁾	•	•	+	•	+	+	•
Round	55,00	•	•	•	+	•	-	+	•
Round	60,00	• ¹⁾	•	•	+	•	•	•	•
Round	65,00	•	•	+	+	+	-	-	-
Round	70,00	•	•	•	+	•	•	+	+
Round	75,00	•	•	+	+	+	-	-	-
Round	80,00	• ¹⁾	•	•	+	+	•	-	•
Round	90,00	•	•	•	+	-	-	-	-
Round	100,00	•	•	•	+	-	-	-	-

Stainless steel bar for thread rolling

Bright drawn or ground, tolerance acc. EN 10278
(DIN 671) h9 in lengths of 3 - 3,2m.

	W.Nr. AISI	1.4301 304	1.4404 316L
Round	7,12	•	•
Round	8,95	+	•
Round	10,76	•	•
Round	14,58	•	•
Round	18,25	•	•

• = on stock in the Netherlands

+ = on stock in Germany

¹⁾ = also 6 m lengths available



Stainless steel bar tolerance f8

Stainless steel round

Bright ground and polished tolerance f8 "ball bearing quality"
in lengths of 3 - 3,1 m.

	W.Nr. AISI	1.4301 304	1.4305 303
Round	12,00	-	•
Round	15,00	-	•
Round	16,00	•	•
Round	17,00	-	•
Round	20,00	• ¹⁾	•
Round	25,00	• ¹⁾	•
Round	30,00	• ¹⁾	•
Round	35,00	•	•
Round	40,00	•	•
Round	45,00	•	-
Round	50,00	•	-
Round	60,00	•	•

• = on stock in the Netherlands

¹⁾ = also 6 m lengths available

Stainless steel bar tolerance g6

Stainless steel round

Bright ground and polished, tolerance g6 "ball bearing quality"
in lengths of 3 - 3,1 m.

	W.Nr. AISI	1.4301 304	1.4305 303	1.4404 316L
Round	6,00	•	•	•
Round	8,00	•	•	•
Round	10,00	•	•	•
Round	12,00	•	•	•
Round	14,00	•	•	•
Round	15,00	•	•	•
Round	16,00	•	•	•
Round	18,00	•	•	•
Round	20,00	•	•	•

• = on stock in the Netherlands

Tolerance g6 can also be used when tolerance h7 is required.

Stainless steel bar ground G.320

Stainless steel round

Bright drawn and ground G.320 afterwards, individually packed in a plastic sleeve
in lengths of 3 - 3,1 m.

	W.Nr. AISI	1.4301 304	1.4404 316L
Round	10,00	•	•
Round	12,00	•	•
Round	14,00	•	•
Round	16,00	•	-

• = on stock in the Netherlands

Stainless steel square bar

Stainless steel square

Bright drawn, tolerance acc. EN 10278 (DIN 178)
in lengths of 3 - 3,1 m.



	W.Nr. AISI	1.4301 304	1.4305 303	1.4404 316L
Square	5,00	•	-	-
Square	6,00	•	•	•
Square	7,00	•	-	-
Square	8,00	•	•	•
Square	9,00	•	-	-
Square	10,00	•	•	•
Square	12,00	•	•	•
Square	13,00	•	-	-
Square	14,00	•	-	-
Square	15,00	•	•	•
Square	16,00	•	•	•
Square	18,00	•	-	-
Square	20,00	•	•	•
Square	22,00	•	-	-
Square	25,00	•	•	•
Square	28,00	•	•	-
Square	30,00	•	•	•
Square	35,00	•	•	-
Square	40,00	•	•	•
Square	45,00	•	-	-
Square	50,00	•	•	•
Square	60,00	•	•	-

• = on stock in the Netherlands

Stainless steel bright hexagon bar

Stainless steel hexagon

Bright drawn, tolerance acc. EN 10278 (DIN 176)
in lengths of 3 - 3,1 m.



	W.Nr. AISI	1.4301 304	1.4305 303	1.4404 316L
Hexagon	5,00	-	•	-
Hexagon	6,00	-	-	•
Hexagon	7,00	-	•	-
Hexagon	8,00	•	•	•
Hexagon	9,00	-	•	-
Hexagon	10,00	•	•	•
Hexagon	11,00	•	•	-
Hexagon	12,00	-	•	-
Hexagon	13,00	•	•	-
Hexagon	14,00	•	•	•
Hexagon	15,00	-	•	-
Hexagon	17,00	•	•	•
Hexagon	19,00	•	•	•
Hexagon	22,00	•	•	•
Hexagon	24,00	•	•	•
Hexagon	27,00	•	•	•
Hexagon	30,00	•	-	•
Hexagon	32,00	•	•	•
Hexagon	36,00	•	•	•
Hexagon	41,00	•	•	•
Hexagon	46,00	•	•	•
Hexagon	50,00	-	•	-
Hexagon	55,00	-	•	-

• = on stock in the Netherlands

Stainless steel bright drawn flat bars

Stainless steel flat bars

Bright drawn, tolerance acc. EN 10278 (DIN 174)
in lengths of 3 - 3,2 m, grade AISI 304/W.Nr. 1.4301

Width in mm	Thickness in mm											
	3	4	5	6	8	10	12	15	20	25	30	40
10	•	•	•	•	•							
12	-	•	-	•	•	-						
15	•	•	•	•	•	•	-					
16	-	-	-	-	•	-	-					
20	•	•	•	•	•	•	•	•				
25	•	•	•	•	•	•	•	•	•			
30	•	•	•	•	•	•	•	•	•	•		
40	•	•	•	•	•	•	•	•	•	•	•	
45	-	-	-	-	•	•	-	•	-	-	-	-
50	-	•	•	•	•	•	•	•	•	•	•	-
60	-	•	•	•	•	•	•	•	•	•	•	•
70	-	-	-	-	•	•	•	-	-	-	-	-
80	-	-	•	•	•	•	•	•	•	-	•	-
100	-	-	-	-	-	•	•	•	•	-	•	-

• = on stock in the Netherlands

Stainless steel flat bars ground G.320

Stainless steel flat bars

Slitted, deburred, tolerance acc. EN 10058 (DIN 1017)
in lengths of 4 - 6 m, 4 sides ground G.320, grade AISI 304/W.Nr. 1.4301

Width in mm	Thickness in mm						
	3	4	5	6	8	10	12
20	•	-	•	-	•	•	-
25	-	-	•	-	-	-	-
30	-	•	•	•	•	•	-
40	-	•	•	•	•	•	-
50	-	•	•	•	•	•	•
60	-	-	•	•	•	•	-
70	-	-	-	-	-	•	-
80	-	-	•	•	•	•	-
100	-	-	-	-	-	•	-

• = on stock in the Netherlands

Stainless steel hot rolled flat bars

Stainless steel flat bars

Hot rolled and pickled, tolerance acc. EN 10058 (DIN 1017)
in lengths of 4 - 6 m.

Grade	Width in mm.	Thickness in mm														
		3	4	5	6	8	10	12	15	20	25	30	35	40	50	60
304	15	-	-	-	•	•	•									
316L	15	-	-	-	-	-	-	-								
304	20	•	•	•	-	•	•	•	•							
316L	20	-	-	-	-	•	•	-	-							
304	25	•	•	•	•	•	•	•	•	•	-					
316L	25	-	-	•	-	-	•	-	-	-	-					
304	30	•	•	•	•	•	•	•	•	•	•					
316L	30	-	-	•	•	•	•	•	•	•	•					
304	35	-	•	•	•	•	•	•	•	•	-	-				
316L	35	-	-	-	-	-	•	-	-	-	-					
304	40	•	•	•	•	•	•	•	•	•	•	•				
316L	40	-	-	•	•	•	•	•	•	•	•	•				
304	45	-	-	-	-	-	•	•	-	-	-	-				
316L	45	-	-	-	-	-	-	-	-	-	-	-				
304	50	-	•	•	•	•	•	•	•	•	•	•				
316L	50	-	-	•	•	•	•	•	•	•	•	•				
304	60	-	•	•	•	•	•	•	•	•	•	•	-	•		
316L	60	-	-	-	•	•	•	•	•	•	-	-	-	•		
304	70	-	-	•	•	•	•	•	•	•	•	•	-	-	-	-
316L	70	-	-	-	-	-	-	•	-	•	-	-	-	-	-	-
304	75	-	-	-	-	•	•	-	-	-	-	-	-	-	-	-
316L	75	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
304	80	-	-	•	•	•	•	•	•	•	•	•	•	•	•	-
316L	80	-	-	•	•	•	•	•	•	•	•	-	-	•	-	-
304	90	-	-	-	•	•	•	•	•	•	-	-	-	-	-	-
316L	90	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
304	100	-	-	•	•	•	•	•	•	•	•	•	-	•	•	•
316L	100	-	-	-	-	•	•	•	•	•	-	•	-	-	-	-
304	110	-	-	-	•	•	•	-	-	-	-	-	-	-	-	-
316L	110	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
304	120	-	-	-	-	•	•	•	•	•	•	-	-	-	-	-
316L	120	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
304	130	-	-	-	-	•	•	-	-	-	-	-	-	-	-	-
316L	130	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
304	140	-	-	-	-	-	-	-	•	•	-	-	-	-	-	-
316L	140	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
304	150	-	-	-	-	•	•	•	•	•	•	•	-	-	-	-
316L	150	-	-	-	-	-	-	-	•	•	-	-	-	-	-	-

• = on stock in the Netherlands

Stainless steel slitted flat bar

Stainless steel flat bar

Slitted, deburred, tolerance acc. EN 10058 (DIN 1017)

in lengths of 4 - 6 m.

Grade	Width in mm.	Thickness in mm.						
		3	4	5	6	8	10	12
304	15	•	•	•	•	-	-	-
316L	15	-	-	-	-	-	-	-
304	20	•	•	•	•	•	•	-
316L	20	•	•	•	•	•	•	-
304	25	•	•	•	•	•	•	-
316L	25	•	•	•	•	•	-	-
304	30	•	•	•	•	•	•	•
316L	30	•	•	•	•	•	•	-
304	35	•	•	•	•	•	•	•
316L	35	-	-	•	•	•	-	-
304	40	•	•	•	•	•	•	•
316L	40	•	•	•	•	•	•	-
304	45	•	•	•	•	•	•	-
316L	45	-	-	-	-	-	-	-
304	50	•	•	•	•	•	•	•
316L	50	•	•	•	•	•	•	-
304	60	•	•	•	•	•	•	•
316L	60	-	-	•	•	•	•	-
304	70	•	•	•	•	•	•	•
316L	70	-	-	•	•	•	•	-
304	75	-	-	•	-	•	-	-
316L	75	-	-	-	-	-	-	-
304	80	•	•	•	•	•	•	•
316L	80	-	•	•	•	•	•	•
304	90	-	-	•	•	•	•	-
316L	90	-	-	•	•	•	•	-
304	100	-	•	•	•	•	•	•
316L	100	-	-	•	•	•	•	-
304	110	-	-	-	•	•	•	-
316L	110	-	-	-	-	-	-	-
304	120	•	-	•	•	•	•	-
316L	120	-	-	-	•	•	•	•
304	130	-	-	-	•	•	•	-
316L	130	-	-	-	-	-	-	-
304	140	-	-	-	•	•	•	•
316L	140	-	-	-	-	-	-	-
304	150	-	-	•	•	•	•	•
316L	150	-	-	-	•	-	-	-
304	180	-	-	-	-	•	•	-
304	200	-	-	-	-	•	•	•
304	250	-	-	-	-	-	•	-
304	300	-	-	-	-	-	•	-

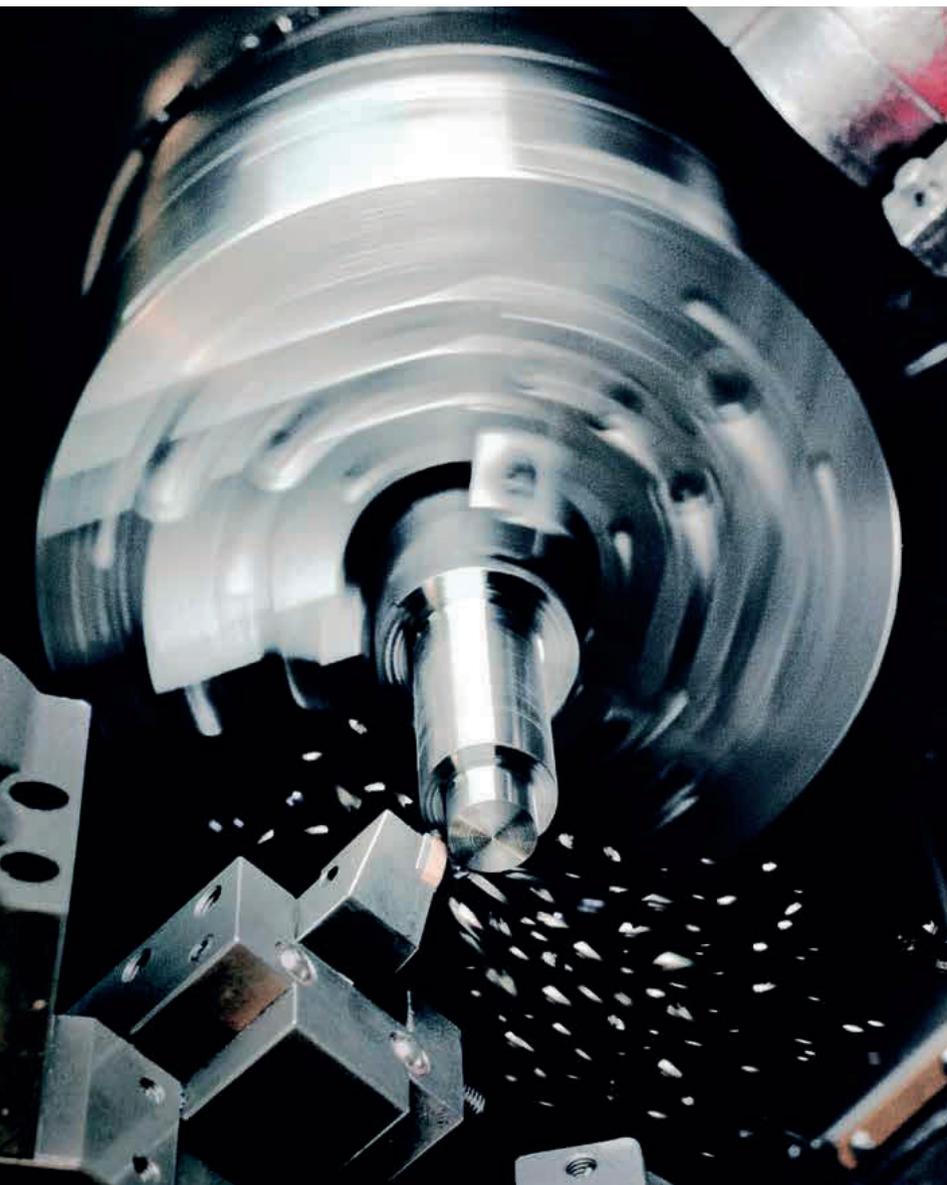
• = on stock in the Netherlands

	W.Nr. AISI	1.4301 304	1.4305 303	1.4404 316L	1.4571 316ti	1.4104 430F	1.4057 431	1.4462	1.4021 420	1.4122
Round	375,00	+	-	+	+	-	-	-	-	+
Round	400,00	+	-	+	+	-	+	+	+	-
Round	425,00	-	-	-	-	-	-	-	+	-
Round	430,00	-	-	-	-	-	-	-	-	+
Round	450,00	+	-	+	+	-	-	+	+	-
Round	475,00	-	-	-	-	-	-	-	+	-
Round	500,00	+	-	-	+	-	-	-	+	-

• = on stock in the Netherlands

+ = on stock in Germany

From round 80 mm we also cut to length



Stainless steel hot rolled square bar

Stainless steel square

Hot rolled, pickled, tolerance acc.
EN 10059 (DIN 1014), in lengths of 4-6 m.



	W.Nr. AISI	1.4301 304	1.4404 316L
Square	15,00	•	-
Square	16,00	-	-
Square	20,00	•	•
Square	25,00	•	•
Square	30,00	•	•
Square	40,00	•	•
Square	45,00	•	-
Square	50,00	•	•
Square	60,00	•	•
Square	70,00	•	-
Square	80,00	•	-
Square	100,00	•	-

• = on stock in the Netherlands

Stainless steel hot rolled angle

Stainless steel profiles

Hot rolled, pickled, tolerance acc.
DIN 1028 in lengths of approx. 6 m.



	W.Nr. AISI	1.4301 304	1.4404 316L
Angle	20 x 20 x 3	•	•
Angle	25 x 25 x 3	•	•
Angle	30 x 30 x 3	•	•
Angle	30 x 30 x 4	•	-
Angle	35 x 35 x 4	•	-
Angle	40 x 40 x 3	•	-
Angle	40 x 40 x 4	•	•
Angle	40 x 40 x 5	•	•
Angle	45 x 45 x 5	•	-
Angle	50 x 50 x 4	•	-
Angle	50 x 50 x 5	•	•
Angle	60 x 60 x 6	•	•
Angle	70 x 70 x 7	•	•
Angle	80 x 80 x 8	•	•
Angle	100 x 100 x 10	•	•

• = on stock in the Netherlands

Stainless steel angle

Stainless steel profile

Cut from sheet and cold formed, in lengths of approx. 6 m, grade AISI 304/W.Nr. 1.4301



	W.Nr. AISI	1.4301 304
Angle	25 x 25 x 2	•
Angle	30 x 30 x 2	•
Angle	40 x 40 x 2	•
Angle	40 x 40 x 3	•
Angle	50 x 50 x 3	•
Angle	60 x 60 x 3	•
Angle	40 x 20 x 2	•
Angle	40 x 20 x 3	•
Angle	50 x 30 x 3	•
Angle	60 x 30 x 3	•
Angle	60 x 40 x 2	•
Angle	60 x 40 x 3	•
Angle	100 x 50 x 3	•

• = on stock in the Netherlands

Stainless steel U-profile

Stainless steel profile

Cut from sheet and cold formed, in lengths of approx. 6 m, grade AISI 304/W.Nr. 1.4301



	W.Nr. AISI	1.4301 304
U	15 x 25 x 15 x 2	•
U	15 x 30 x 15 x 2	•
U	20 x 40 x 20 x 2	•
U	25 x 50 x 25 x 2	•
U	25 x 50 x 25 x 3	•
U	25 x 60 x 25 x 2	•
U	30 x 60 x 30 x 3	•
U	50 x 100 x 50 x 5	•
U	60 x 140 x 60 x 5	•

• = on stock in the Netherlands

Stainless steel extruded angle

Stainless steel profile

Hot rolled/extruded, pickled, tolerance acc.
DIN 1029, in lengths of approx. 6 m,
grade AISI 304/W.Nr. 1.4301



	W.Nr. AISI	1.4301 304L
Angle	40 x 20 x 4	•
Angle	50 x 30 x 5	•
Angle	60 x 30 x 5	•
Angle	60 x 40 x 6	•
Angle	70 x 50 x 6	•
Angle	80 x 40 x 6	•
Angle	100 x 50 x 6	•
Angle	120 x 80 x 10	•
Angle	120 x 120 x 10	•
Angle	150 x 75 x 10	•
Angle	150 x 100 x 10	•
Angle	160 x 80 x 10	•

• = on stock in the Netherlands

Stainless steel extruded T-profile

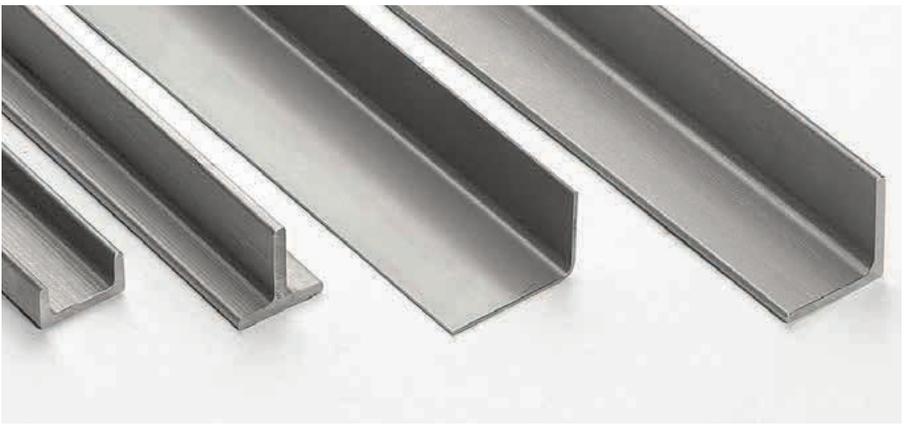
Stainless steel profile

Extruded, pickled, tolerance acc. DIN 1024, in
lengths of approx. 6 m, grade AISI 304/W.Nr. 1.4301



	W.Nr. AISI	1.4301 304L
T	40 x 40 x 5	•
T	50 x 50 x 5	•
T	60 x 60 x 6	•
T	100 x 100 x 10	•

• = on stock in the Netherlands



Stainless steel extruded U-profile

Stainless steel profile

Extruded, pickled, tolerance acc. DIN 1026
in lengths of approx. 6 m.



	W.Nr. AISI	1.4301 304	1.4404 316L
U	40 x 20 x 3 x 3,5	•	-
U	40 x 20 x 4 x 4	•	-
U	50 x 38 x 5 x 7	•	-
U	80 x 45 x 6 x 8	•	•
U	100 x 50 x 6 x 8,5	•	•
U	120 x 55 x 7 x 9	•	-
U	140 x 60 x 7 x 10	•	-
U	160 x 65 x 7,5 x 10,5	•	-

• = on stock in the Netherlands

Color coding

STAINLESS STEEL		
AISI 303		(1.4305)
AISI 304		(1.4301/ 1.4307)
AISI 316 / 316L		(1.4401/ 1.4404)
AISI 316TI		(1.4571)
AISI 430F		(1.4104)

STAINLESS STEEL		
AISI 310S		(1.4845)
AISI 431		(1.4057)
DUPLEX		(1.4462)
		(1.4122)

The relevant "Werkstoff" numbers are stated in brackets behind the color.



Delivery program

Bright steel and free cutting steel

- Unalloyed and alloyed, drawn, peeled, polished, heat treated

Engineering steel

- Unalloyed and alloyed, hot rolled, forged, turned, heat treated

Stainless steel

- Bars: hot rolled/forged, drawn, ground (round, square, hexagon)
- Sheets: cold rolled (IIC, ground and/or with foil), hot rolled, tear plates, decorative sheets
- Flat bars: hot rolled, slitted, drawn
- Profiles: T, U and angles (cold rolled, extruded or hot rolled)
- Welded construction tubes: not polished or polished G.320
- Welded round tubes: not annealed or annealed, not polished or polished G.320, mirror polished
- Welded annealed tubes acc. ASTM A 312 / EN 10217-7 / EN 10357
- Seamless tubes acc. ASTM A 269 / A 312 en EN 10216-5
- Seamless hollow bars acc. EN 10216-5
- Getrokken draad en walsdraad

SB-Railing

- Stainless steel components for balustrades and railings
- UNIQ: aluminium clamping profiles for glass balustrades



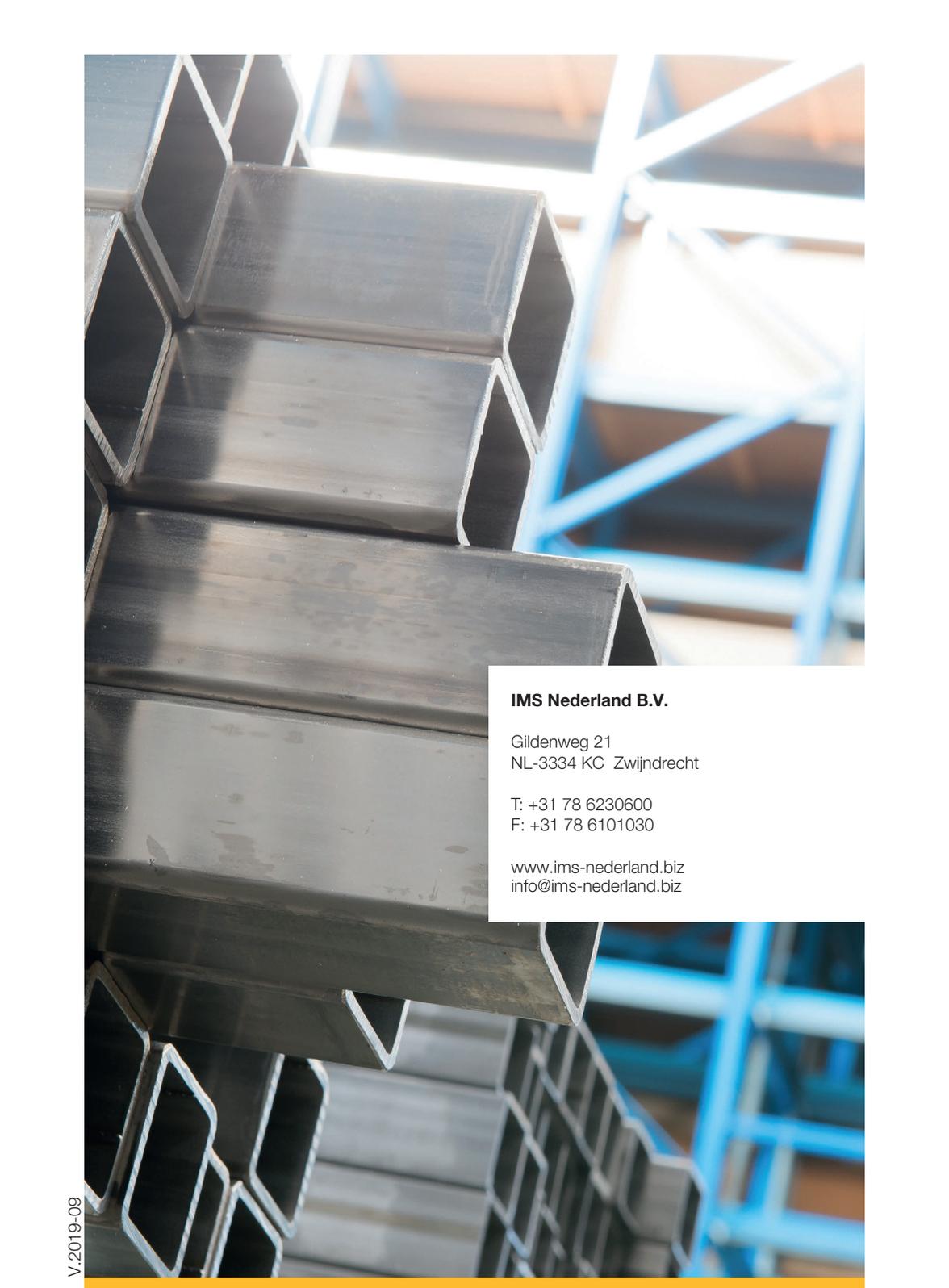
Steel tubes

- Seamless or welded precision tubes
- Seamless or welded flame tube
- Seamless hydraulics tubes
- Seamless cylinder tubes
- Seamless boiler tubes
- Welded hollow sections
- Welded gas tubes

Aluminium

- Bars: round, flat, square
- Profiles: T, U, angle
- Tubes: round, square, rectangular
- Sheets: with or without foil
- Tear plates: 2- or 5-tears, pickled or not pickled
- Extruded profiles according to customers' drawing

Other materials, sizes and qualities on request.

A close-up photograph of several stacked metal profiles, likely aluminum or steel, in a warehouse setting. The profiles are arranged in a grid-like pattern, with some in the foreground and others receding into the background. The lighting is bright, highlighting the metallic surfaces and the geometric shapes of the profiles. A white text box is overlaid on the right side of the image.

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